

AOS 6315

通用缓蚀剂，耐酸雾

描述 AOS 6315 是一款非常出色的溶剂型防锈助剂包，可保护金属免受潮湿、盐、雾，特别是酸洗厂酸雾的影响。溶剂型的溶液能提供一层薄而相当干的薄膜。

特性	外观			固体
	颜色			Brown 棕色
	密度 at 15.6°C	(g/ml)	ASTM D1298	0.90 – 0.96
	闪点	(°C)	ASTM D92	min. 170
	熔点	(°C)	ASTM D127	33 – 40
	酸值	(mg KOH/g)	ASTM D974	35 – 46 (part of specs)
	酸值	(mg KOH/g)	ASTM D94	45 – 60 (part of specs)

推荐	AOS 6315	5.0 – 10.0 %	or	AOS 6315	5.0 – 25.0 %
	油	balance		矿物溶剂	balance

在切削油乳化液中，添加 2-15% 的 AOS 6315 用作缓蚀剂。添加 TEA 等可以提高乳化性。由于 AOS 6315 确实具有良好的极压特性，因此也可用于配制拉拔液。

表现数据

% AOS 6315 in oil (1)	Humidity Cabinet days pass (2)
3	30
5	50
7	60+

(1) ISO VG 46 (2) 喷砂面板

% AOS 6315 in solvent	Humidity Cabinet days pass (3)
3	25
5	60+

(3) 抛光面板

存储 AOS 6315 可以在原装密封条件下室内最高温 40°C 下存储 24 个月。

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